



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	852	8311A 4	CYLINDER BLOCK/CRANKCASE	1		
1	852	8310A 4	CYLINDER BLOCK/CRANKCASE	1		
2	27	53862	GASKET, CRANKCASE TO CYLI	2		13
3		66517	RESTRICTION, CRANKCASE BL	5		
4	16	68164	STUD, CARBURETOR (1-1/4")	6		
5	16	64281	STUD, CRANKCASE TO EXTEN	2		
6	17	20033	DOWEL PIN, CRANKCASE TO C	2		
7	17	63779	DOWEL PIN, CYLINDER BLOCK	3		
8	16	64282	STUD, CYLINDER BLOCK TO PI	6		
9		86473	COVER, STARTER MOTOR - TC	1		
10	10	73279	SCREW, TOP COVER (1-7/8")	2		
11	13	26993	LOCKWASHER, TOP COVER SC	2		
12		76867	COVER, STARTER MOTOR BR	1		
13	10	73279	SCREW, BOTTOM COVER (1-7/	2		
14	13	26993	LOCKWASHER, BOTTOM COVE	2		
15	10	57841	SCREW, CRANKCASE TO CYLIN	2		
15	10	73657	SCREW, CRANKCASE TO CYLIN	22		
15	10	74824	SCREW, CRANKCASE TO CYLIN	2		
16	12	26020	WASHER, CRANKCASE SCREWS	26		
18	10	20359	SCREW, CENTER MAIN BEARIN	2		
19	14	20091	TAB WASHER, BEARING LOCKI	2		
20	21	42866	CHECK VALVE, BLEED HOSE - UF	1		
21	32	99387 79	HOSE, BLEED (22")	1		
22	21	42867	CHECK VALVE, BLEED HOSE - LC	1		
23	22	99664	ELBOW, BALANCE HOSE	2		
24	32	99127109	HOSE, BALANCE - MAIN BEARIN	2		
25	22	97231	TEE, BLEED HOSE	1		
26	12	25970	WASHER, POWERHEAD STUDS	8		
27	11	34932	NUT, POWERHEAD STUDS	6		
28	11	69254	NUT, POWERHEAD STUDS	2		